

HELIWORK SERVICES

UK.145.00019

APPROVED CAPABILITY MANUAL

Ref: HW/ENG/145/3

Issue 7

Dated: 12 February 2020

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This Approved Capability Manual Ref HW/ENG/145/3 contains a detailed breakdown of the company's **Part 145.A.20 Scope of Work** as listed in the **Company Exposition HW/ENG/145 Section 1.9**.

The primary function of this manual is to provide a more detailed "Capability List" in respect of the Part-145 Class - Components, for the Ratings which the company holds.

The Chief of Maintenance being the person responsible for control of the company's maintenance approvals, shall be responsible for revision of this manual, and to ensure that the capability indicated in the Manual does not exceed that stated in the companies MOE Section 1.9.

The manual is a company "Controlled Document" which is considered to form part of the company's Part-145 UK.145.00019 Approval.




The disposition of Controlled Copies of this manual is as follows:

Copy	Holder(s)
1	Quality Office (Master Hard Copy)
2	Civil Aviation Authority (Electronic version)
Network	All Heliwork Staff

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Revision Number	Date of Embodiment	Signature of Person Embodying
Iss 7 Rev 0	21st Feb 2020	
Iss 7 Rev 1	14th Apr 2020	
Iss 7 Rev 2	23rd Dec 2020	

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RATING: A3 HELICOPTERS		Issue: 7	Rev: 0
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LIMITATION	CAPABILITY
Agusta/Bell 206 Series with RR/250 Series Engines	Base & Line
Agusta 109 Series with RR 250 & PW 206/207 Engines	Base & Line
Bell 206 Series with RR/250 Series Engines	Base & Line
Bell 407 with RR/250 Series Engines	Base & Line
Bell 505 with Safran Arrius 2R Engines	Base & Line
Bell 429 with Pratt & Whitney PT207D Engines	Base & Line
Airbus Helicopters AS-350 Series with Turbomeca Arriel Engines	Base & Line
Airbus Helicopters EC120 with Turbomeca Arrius Engines	Base & Line
Enstrom F28 Series with Lycoming HIO-360 Series Engines	Base & Line
Enstrom 280 Series with Lycoming HIO-360 Series Engines	Base & Line
Enstrom 480 Series with RR/250 Series Engines	Base & Line
MD 369 Series with RR/250 Series Engines	Base & Line
Robinson R-22 Series with Lycoming O-320 and O-360 Series Engines	Base & Line
Robinson R-44 Series with Lycoming O-540 and IO-540 Series Engines	Base & Line
Cabri G2 with Lycoming O-360 Series Engine	Base & Line

Note: The items 'Greyed out' reflect those aircraft types currently not being maintained, however Part 66 license coverage is in place. They are maintained in this capability list for occasional support to other maintenance facilities/organisations.

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RATING: B1 TURBINE		Issue: 7	Rev: 1
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-----None-----

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RATING: C5 ELECTRICAL		Issue: 7	Rev: 0
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Component: NICKEL CADMIUM BATTERIES

Manufacturer: **MARATHON NORCO AEROSPACE Inc.**

Part Numbers	Approved Capability
All part numbers listed in Marathon Norco Aerospace Inc. Manual 24-34-00, Pages INTRO-4 & INTRO-5	All maintenance and testing as indicated in manual 24-34-00

Manufacturer: **SAFT**

Part Numbers	Approved Capability
All part numbers listed in Saft Operating & Maintenance Manual 24-30-99, Pages 10003 through 10007	All maintenance and testing as indicated in manual 24-30-99

Component: LEAD ACID BATTERIES

Manufacturer: **GILL TELEDYNE BATTERY CORPORATION**

Part Numbers	Approved Capability
All part numbers listed in Gill TBP 1560 Table 1	All maintenance and testing as indicated in TBP 1560
All part numbers listed in Gill CMM Q01-1101	All maintenance and testing as indicated in CMM Q01-1101

Manufacturer: **CONCORDE BATTERY CORPORATION**

Part Numbers	Approved Capability
RG Series Valve Regulated Main Aircraft Battery	All maintenance and testing as indicated in Concorde CMM 24-30-71

Component: STARTER/GENERATOR

Manufacturer: **SAFRAN POWER**

Maintenance Data	Approved Capability
Safran Maintenance Manual 23700 (24-00-10)	Inspection and run-in <u>by motoring</u> as indicated in maintenance manual

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RATING: C7 ENGINE-APU		Issue: 7	Rev: 1
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Aircraft type: BELL & AGUSTA/BELL 206 Series		
Part Numbers	Component	Approved Capability
206-061 -800-xxx 206-061 -805-xxx 206-061 -806-xxx	Cowling – Engine and Transmission	All maintenance as defined in TC Holder Maintenance & Overhaul Manuals Chapter 71, Bulletins and BHT-206-SRM
206-061-100-xxx	Engine Mount Installation	All maintenance as defined in TC Holder Maintenance & Overhaul Manuals Chapter 71, and Bulletins
206-061-300-xxx	Exhaust Ducts	All maintenance as defined in TC Holder Maintenance & Overhaul Manuals Chapter 71, and Bulletins <i>(Weld repairs under sub-contract)</i>
Aircraft type: BELL & AGUSTA/BELL 212/412 Series		
Part Numbers	Component	Approved Capability
209-062-104-xxx	Horizontal Tube <i>(Engine mount)</i>	All maintenance as defined in TC Holder Maintenance & Overhaul Manuals Chapter 71, and Bulletins
212-061-100-xxx	Engine Mount Installation	
212-061-107-xxx 212-061-108-xxx	Mount Assembly <i>(Engine)</i>	
212-061-117-xxx	Vertical Tube <i>(Engine mount)</i>	
209-062-502-xxx 212-062-514-xxx	Blower, Oil Cooler	All maintenance as defined in TC Holder Maintenance & Overhaul Manuals Chapter 79, and Bulletins

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RATING: C9 FUEL-AIRFRAME		Issue: 7	Rev: 1
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Aircraft type: BELL & AGUSTA/BELL 206 Series		
Part Numbers	Component	Approved Capability
206-061-675-xxx FCR49954 206-061-661-xxx	Fuel Cell	All maintenance as defined in Bell Helicopter Maintenance Manuals and Bulletins
206-062-681-xxx 206-063-602-xxx	Pump Assembly	
222-366-621-xxx	Filter Assembly	

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RATING: C10 HELICOPTER ROTORS		Issue: 7	Rev: 2
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Aircraft type: LEONARDO (AGUSTA) A109/119 & AW109/119 Series

Part Numbers	Component	Approved Capability
109-0101-01-xxx 109-0111-03-xxx 109-0110-01-xxx 109-0130-11-xxx 109-0130-91-xxx 109-0130-05-xxx 109-0133-04-xxx 109-0112-04-xxx 109-0130-21-xxx 109-0130-43-xxx 109-0130-60-xxx 109-0130-20-1 109-0130-05-xxx	Main Rotor Hub Assembly Main Rotor Hub Assembly Swashplate Assembly Tail Rotor Pitch Change Control Pitch Change Slider Assembly Link Assembly Link Assembly Control Lever Assembly Lever (Tq Tube) Lever Assembly Link Assembly Connecting Link Connecting Link	All maintenance as defined in OEM Maintenance & Overhaul Manuals and Bulletins
109 All	Tubes, Levers, Supports & Bellcranks	As above
109-0103-01-x 109-0103-01-xxx 709-0103-01-xxx 709-0104-01-xxx	Main Rotor Blade	All maintenance as defined in OEM Maintenance & Overhaul Manuals and Bulletins
109-0132-02-xx 109-0132-02-xxx 109-8132-01-xxx 709-0160-48-xxx	Tail Rotor Blade	All maintenance as defined in OEM Maintenance & Overhaul Manuals and Bulletins

Aircraft type: LEONARDO AW139 Series

Part Numbers	Component	Approved Capability
3G6210A00131 3G6210A00134	Main Rotor Blade	All maintenance as defined in OEM Maintenance & Overhaul Manuals and Bulletins
3G6410A00131	Tail Rotor Blade	All maintenance as defined in OEM Maintenance & Overhaul Manuals and Bulletins

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Aircraft type: BELL & AGUSTA/BELL 206 Series		
Part Numbers	Component	Approved Capability
206-010-100-xxx 206-011-100-xxx 206-010-450-xxx 206-011-810-xxx	Main Rotor Hub Assembly Main Rotor Hub Assembly Swashplate & Support Assembly Tail Rotor Hub & Blade Assembly	All maintenance as defined in OEM Maintenance & Overhaul Manuals and Bulletins and where applicable;- As defined in BHT SPM, Chapter 9
206 All	Tubes, Levers, Supports & Bellcranks	
Aircraft type: BELL & AGUSTA/BELL 212/412 Series		
Part Numbers	Component	Approved Capability
204-012-101-xxx 212-510-001-103FM 412-010-100-xxx	Main Rotor Hub Assembly Main Rotor Hub Assembly Main Rotor Hub Assembly	All maintenance as defined in OEM Maintenance & Overhaul Manuals and Bulletins and where applicable:- As defined in BHT SPM, Chapter 9
204-011-400-xxx 412-010-402-101 204-011-401-xxx 212-010-300-xxx 204-011-326-xxx 212-200-002-xxx 412-010-400-xxx 412-010-408-xxx 412-010-401-105 209-011-700-xxx 212-011-700-xxx 212-011-701-xxx 212-010-701-xxx	Swashplate & Support Assembly Swashplate & Support Assembly Scissors & Sleeve Assembly Stabiliser Bar Assembly Stabiliser Bar Assembly Pylon Assembly Controls Installation Collective Lever Assembly Hub and Sleeve Assembly Tail Rotor Installation Tail Rotor Installation Tail Rotor Hub Assembly Tail Rotor Hub & Blade Assembly	
212/412 All	Tubes, Levers, Supports & Bellcranks	

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Aircraft type: BELL 222/230/430 Series		
Part Numbers	Component	Approved Capability
222-011-101-xxx	Main Rotor Hub Assembly	All maintenance as defined in OEM Maintenance & Overhaul Manuals and Bulletins and where applicable:- As defined in BHT SPM, Chapter 9
222-012-101-xxx	Main Rotor Hub Assembly	
222-010-400-xxx	Swashplate & Lever Assembly	
222-010-401-xxx	Drive Assembly	
222-012-701-xxx	Tail Rotor Hub & Blade Assembly	
222-012-701-xxx	Tail Rotor Installation	
222-112-700-127	Hub and Blade Assembly	
430-010-100-101	Main Rotor Hub and Blade Assembly	
430-010-100-107		
430-010-100-115		
430-010-400-101	Swashplate & Support Assembly (Rotating & Non- Rotating Controls)	
430-010-400-103		
430-010-400-105		
430-110-400-101	Controls and Mast Assembly	
430-110-400-107		
430-010-100-103	Hub & Blade Installation including Yoke and Damper assembly	
430-010-100-109		
430-010-100-113		
222/230/430 All	Tubes, Levers, Supports & Bellcranks	

Aircraft type: BELL 407		
Part Numbers	Component	Approved Capability
407-010-100-xxx	Main Rotor Hub & Blade Inst.	All maintenance as defined in OEM Maintenance & Overhaul Manuals and Bulletins- and where applicable:- As defined in BHT SPM, Chapter 9
406-110-400-xxx	Controls Installation	
406-110-401-xxx	Swashplate & Support Assembly	
407-012-100-xxx	Tail Rotor Installation	
407-012-101-xxx	Tail Rotor Hub & Blade Assembly	
407 All	Tubes, Levers, Supports & Bellcranks	

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Aircraft type: **BELL 429**

Part Numbers	Component	Approved Capability
429-001-721-xxx	Idler, Directional	All maintenance as defined in OEM Maintenance & Overhaul Manuals and Bulletins and where applicable: - As defined in BHT SPM, Chapter 9
429-001-721-xxx	Idler Assy, Directional	
429-001-722-xxx	Bellcrank Assy, Directional	
429-010-410-xxx	Lever Assy, collective	
429-010-414-xxx	Link Assy	
429-110-100-xxx	Hub	
429-012-101-xxx	Inboard/Outboard T/R Hub assembly	
429-012-112-xxx	T/R Pitch Link Assembly	
429 All	Tubes, Levers, Supports & Bell cranks	

Aircraft type: **BELL 505**

Part Numbers	Component	Approved Capability
206-011-100-xxx	Hub Assy.	All maintenance as defined in OEM Maintenance & Overhaul Manuals and Bulletins and where applicable: - As defined in BHT SPM, Chapter 9
206-010-360-xxx	Pitch link Assy.	
206-010-450-xxx	Swashplate & Support Assembly	
206-011-810-xxx	Tail Rotor Hub Assy.	

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Aircraft type: LEONARDO (AGUSTA) 109 Series

Part Numbers	Component	Approved Capability
109-0400-02-xxx 109-0400-03-xxx	Main Transmission	Inspection and Repair – Not Overhaul
109-0420-01-xxx 109-0420-05-xxx 109-0325-01-3	Tail Rotor Driveshaft Installation Tail Rotor Driveshaft Installation Transmission Support Installation	All maintenance as defined in OEM Maintenance & Overhaul Manuals and Bulletins
109-0401-06-xxx	Freewheel unit	
109-0440-01-x 109-0440-01-xx 109-0440-01-xxx	Tail Rotor Gearbox	

Aircraft type: BELL & AGUSTA/BELL 206 Series

Part Numbers	Component	Approved Capability
206-040-002-007, 109, 111	Mast Assembly (Pre /Post TB 206-86-117 and 206-99-165 as applicable)	All maintenance as defined in Bell Helicopter Maintenance and Overhaul Manuals and Service/Technical Bulletins
206-040-002-xxx	Main Transmission Assembly	
206-040-015-xxx	Input Drive Shaft Assembly	
206-040-301-xxx	Tail Rotor Drive Shaft Installation	
206-040-370-xxx	Tail Rotor Drive Shaft Installation	
206-040-375-xxx	Tail Rotor Drive Shaft Installation	
206-040-400-xxx	Tail Rotor Gearbox Assembly	
206-040-402-xxx	Tail Rotor Gearbox Assembly	
206-961-401-xxx	Tail Rotor Gearbox Assembly	
206-040-230-011	Freewheel Installation	
206-040-230-023	Freewheel Installation	
206-040-270-xxx	Freewheel Installation	
406-040-500-xxx	Freewheel Installation	
206-961-032-xxx	Freewheel Installation	
206-031-507-xxx	Pylon Support Installation	
206-033-500-xxx	Pylon Support Installation	

Aircraft type: BELL & AGUSTA/BELL 212/412 Series

Part Numbers	Component	Approved Capability
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204-040-366-xxx	Mast Assembly	All maintenance as defined in Bell Helicopter Maintenance & Overhaul Manuals and Bulletins
204-011-450-xxx	Mast Assembly	
212-540-002-111	Mast Assembly	
212-040-003-xxx	42° Gearbox Assembly	
212-540-002-105	42° Gearbox Assembly	
412-040-006-xxx	42° Gearbox Assembly	
412-040-801-101	42° Gearbox Assembly	
212-040-004-xxx	90° Gearbox Assembly	
212-040-001-xxx	Transmission Assembly	
212-540-002-103	Transmission Assembly	
412-040-002-xxx	Transmission Assembly	
412-040-004-xxx	Transmission Assembly	
412-040-007-101	Transmission Assembly	
412-040-802-xxx	Transmission Assembly	
212-200-002-xxx	Pylon Support Installation	
212-030-104-xxx	Lift Link Assembly	
212-040-005-xxx	Driveshaft Assembly	
212-540-001-107	Tail Rotor Gearbox	
212-040-002-xxx	Tail Rotor Driveshaft Installation	
204-040-620-xxx	Tail Rotor Driveshaft Installation	
212-040-686-xxx	Tail Rotor Driveshaft Installation	
412-040-003-xxx	Tail Rotor Driveshaft Installation	
412-040-001-xxx	Tail Rotor Driveshaft Installation	
412-140-001-xxx	Tail Rotor Driveshaft Installation	
412-040-800-xxx	Tail Rotor Driveshaft Installation	
412-040-003-xxx	Tail Rotor Driveshaft Installation	
412-040-005-xxx	Main Driveshaft	
212-040-703-105	Auxiliary Equipment Quill	
412-040-703-103	Auxiliary Equipment Quill	

Aircraft type: **BELL 222/230/430 Series**

Part Numbers	Component	Approved Capability
222-140-002-xxx	Tail Rotor Drive Installation	All maintenance as defined in Bell Helicopter Maintenance & Overhaul Manuals and Bulletins
230-140-001-101	Tail Rotor Drive Installation	
430-140-001-101	Tail Rotor Drive Installation	
430-044-100-xxx	Tail Rotor Driveshaft	
222-042-001-xxx	Tail Rotor Gearbox	
222-044-006-xxx	Main Driveshaft Assembly	

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222-040-002-xxx	Mast Assembly	
430-040-130-xxx	Mast Assembly	
222-040-003-xxx	Main Transmission Assembly	

Aircraft type: BELL 407

Part Numbers	Component	Approved Capability
407-040-011-xxx	Mast Assembly	All maintenance as defined in Bell Helicopter Maintenance & Overhaul Manuals and Bulletins
407-040-006-xxx	Main Transmission Assembly	
407-040-007-xxx	Main Transmission Assembly	
406-040-500-xxx	Freewheel Shaft Assembly	
406-040-516-xxx	Input Drive Shaft	
406-040-400-xxx	Tail Rotor Gearbox Assembly	
407-040-001-xxx	Tail Rotor Driveshaft Installation	

Aircraft type: BELL 505

Part Numbers	Component	Approved Capability
406-040-500-xxx	Freewheel shaft Assy.	All maintenance as defined in Bell Helicopter Maintenance & Overhaul Manuals and Bulletins
206-040-014-xxx	Mast Assy.	
206-040-004-xxx	Transmission Assy.	
206-040-402-xxx	Tail Rotor Gearbox Assy.	

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Aircraft type: LEONARDO (AGUSTA) 109 Series		
Part Numbers	Component	Approved Capability
109-0500-10-xxx	Nose Landing Gear Actuator	All maintenance as defined in OEM Maintenance & Overhaul Manuals and Bulletins
109-0500-11-xxx	Main Landing Gear Actuator	
109-0500-18-xxx		
Aircraft type: BELL & AGUSTA/BELL 206 Series		
Part Numbers	Component	Approved Capability
206-076-047-xxx	Rotor Brake Master Cylinder	All maintenance in accordance with Bell Helicopter and OEM Manuals and Bulletins
206-340-301	Rotor Brake Assembly	
4000371	Rotor Brake Assembly	
4000397	Rotor Brake Assembly	
41103650	Actuator Tail Rotor	
41103750-xxx	Servo Actuator Main	
206-076-031-xxx	Servo Actuator Main	
42C42641	Alt to 206-076-031 for 206A/B	
42C42642	Alt to 206-076-062-xxx	
206-076-062-xxx	Servo Actuator	
206-076-022-xxx	Pump & Reservoir	

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Aircraft type: BELL & AGUSTA/BELL 212/412		
Part Numbers	Component	Approved Capability
212-076-006-xxx	Int Valve/Filter Assembly AFCS	All maintenance in accordance with TC Holder and OEM Manuals and Bulletins
212-076-005-xxx	Cylinder Assembly Main Servo	
212-076-004-xxx	Servo Actuator Tail Rotor	
1055000 1055100	Electro Hyd Servo Actuator AFCS	
40055000	EHSA Vel Limiter	
212-076-015-xxx	Check Valve (Alt 41000720)	
204-010-937-xxx	Stabiliser Bar Damper Assembly	
204-076-036-xxx	Master Cylinder – Rotor Brake	
9450103-x	Rotor Brake Assembly	
Aircraft type: BELL 407		
Part Numbers	Component	Approved Capability
206-340-301-xxx	Rotor Brake Caliper	All maintenance in accordance with TC Holder and OEM Manuals and Bulletins
407-340-302-xxx	Rotor Brake Caliper	
427-340-352-xxx	Rotor Brake Caliper	
206-076-062-xxx	Servo Actuator	
206-076-047-101	Master Cylinder – Rotor Brake	
Aircraft type: BELL 429		
Part Numbers	Component	Approved Capability
206-076-047-101	Rotor Brake Cylinder Assembly	All maintenance in accordance with TC Holder and OEM Manuals and Bulletins

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RATING: C14 LANDING GEAR		Issue: 7	Rev: 1
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Aircraft type: LEONARDO (AGUSTA) 109 Series

Part Numbers	Component	Approved Capability
109-0500-12-xxx 109-0501-28-xxx	Nose Landing Gear Strut (109A/AII/C)	Capability restricted to Inspection, Seal changes and Repairs as defined in Agusta Maintenance Manuals and Bulletins
109-0500-13-xxx 109-0502-53-xxx 109-0502-86-xxx -	Main Landing Gear Strut (109A/AII/C)	

Aircraft type: BELL & AGUSTA/BELL 206 Series

Part Numbers	Component	Approved Capability
206-050-118-xxx 206-050-287-xxx 206-050-107-xxx 206-050-289-xxx	Landing Gear Assembly- Lo, Standard and Hi Skids (including AAI replacements)	All maintenance as defined in OEM Maintenance & Overhaul Manuals, Service Instructions and Bulletins
206-706-211-xxx	Emergency Float Gear Assembly	

Aircraft type: BELL 407

Part Numbers	Component	Approved Capability
407-050-001-xxx 407-050-002-xxx 407-706-008	Standard Landing Gear Assembly High-Skid Landing Gear Assembly L/W Emergency Float Gear Assembly	All maintenance as defined in OEM Maintenance & Overhaul Manuals, Service Instructions and Bulletins

Aircraft type: BELL & AGUSTA/BELL 212/412

Part Numbers	Component	Approved Capability
D212-664-xxx D412-664-xxx	Landing Gear Crosstubes (Dart)	All maintenance as defined in OEM's Instructions for Continuing Airworthiness
212-320-xxx 412-320-xxx	Landing Gear Crosstubes (Aeronautical Accessories)	All maintenance as defined in OEM's Instructions for Continuing Airworthiness

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Aircraft type: BELL & AGUSTA/BELL 206 Series		
Part Numbers	Component	Approved Capability
206-031-001-xxx 206-033-002-xxx	Fuselage Assembly	All maintenance as defined in Bell Helicopter Maintenance Manuals and Bell 206 Series Structural Repair Manual (SRM) – provided such work can be accomplished without the use of an Approved Repair Fixture as indicated in the SRM
206-031-004-xxx	Tailboom Assembly	
206-020-119-xxx	Stabilizer Assembly	
206-020-113-xxx	Fin Assembly	

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Inspection Type	Limitation
Magnetic Particle Inspection Fluorescent Penetrant Inspection	CAP 747 GR No. 23 – NDT techniques, procedures and instructions, published and specified by the Type Certificate Holder in NDT Manuals, Service Bulletins and Approved Repair Drawings; NDT Instructions prepared by a Level 2 Holder and approved by a Level 3 Holder qualified in the applicable method.